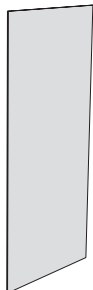


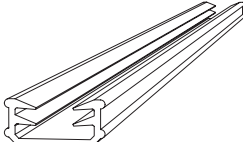
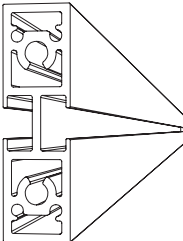
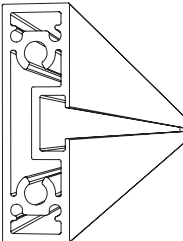
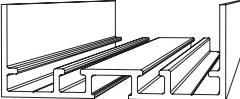

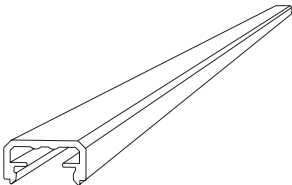
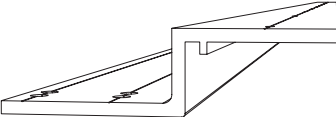
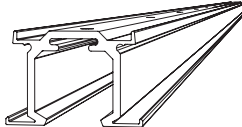
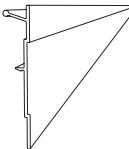
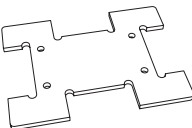
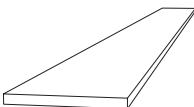
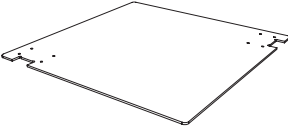


Ituo - Varia
SimpleSpec 200.103™

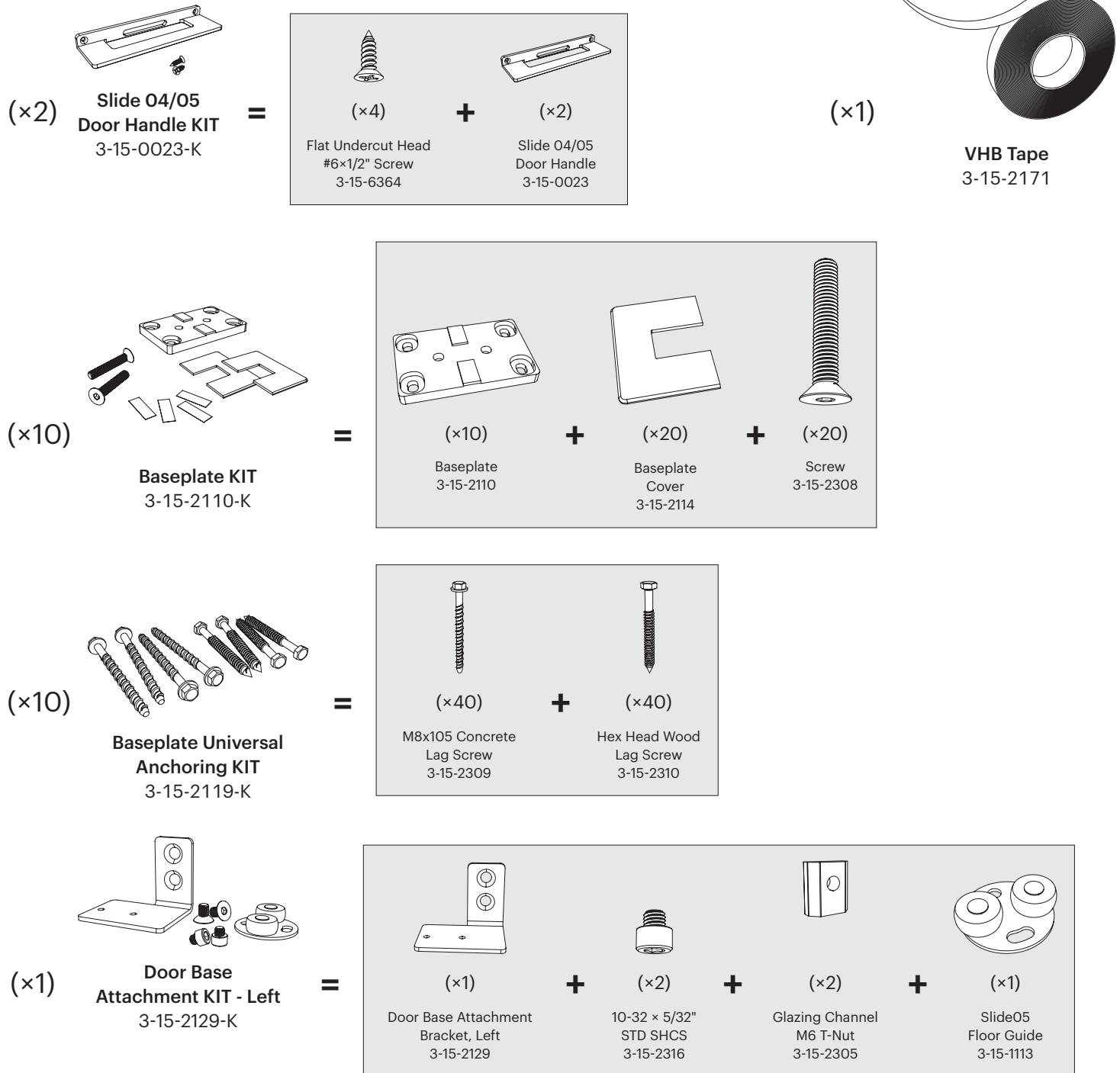
Installation
Manual



Contents Overview

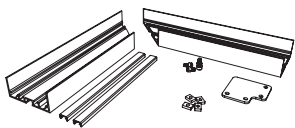
(×5)		(×4)		(×1)		(×22)	
	3/8" Varia Panel		3/8" Varia Corner Panel		Slide O5 Door with Varia Panel		1/2" Glazing Channel 3-15-2009
(×8)		(×2)		(×4)		(×40)	
	Vertical Post, 2 Glazing Channels, 96" 0-15-2181		Vertical Post, 1 Glazing Channel, 96" 0-15-2183		Cantilever Top Rail, 96" 0-15-2103		Self-Tapping Screw 3-15-2311
(×5)		(×1)		(×1)		(×1)	
	Low Profile Glazing Channel, 98" 0-15-2369		Z Profile Door Attachment Extrusion, 98" 0-15-2127		SlideO5 Top Roller Track 3-15-1767		SlideO5 Valance 3-15-1111
(×2)		(×6)		(×4)			
	Installation Template Baseplate Guide 3-15-2160		Installation Template Spacer Guide 3-15-2347		Installation Template Corner Guide 3-15-2182		

Contents Overview



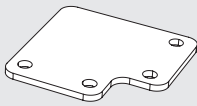
Contents Overview

(×4)



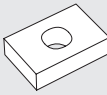
**Cantilevered Top Rail
Long Leg Mitered Corner
KIT**
3-15-2176-K

(×4)



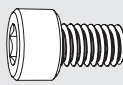
Top Rail Mitered
Corner Bracket
3-15-2118

(×16)



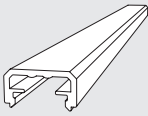
Top Rail Low
Profile M6 T-Nut
3-15-2123

(×16)




Screw
3-15-2312

(×8)




Low Profile Glazing
Channel Miter Corner
3-15-2183

(×4)



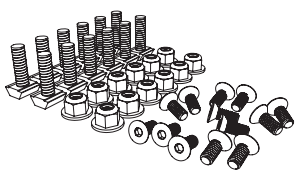
Top Rail Miter B Length
3-15-2177

(×4)



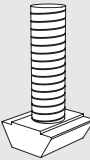
Top Rail Miter A Length
3-15-2176

(×1)




**Door
Attachment KIT**
3-15-2314-K

(×12)



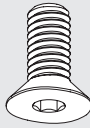
Threaded Stud T-Nuts
3-15-2363

(×12)



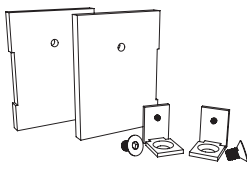
Hex Nut
3-15-2364

(×13)



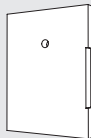
Screw
3-15-0865

(×1)



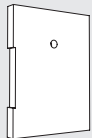
**Slide05 Door
End Cap KIT**
3-15-2343-K

(×1)




Door Track End
Cap, Right
3-15-2342

(×1)



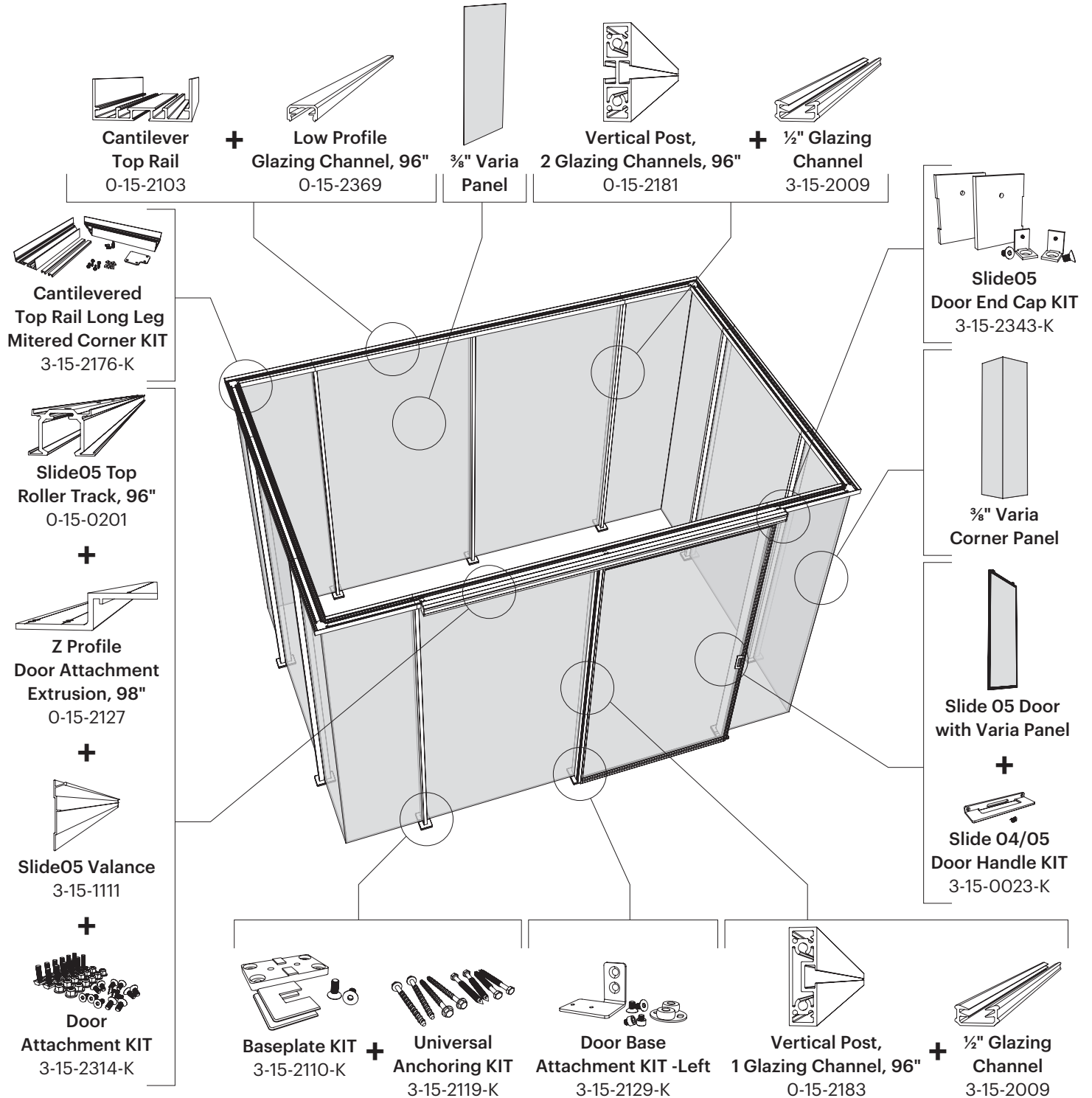
Door Track End
Cap, Left
3-15-2343

(×2)



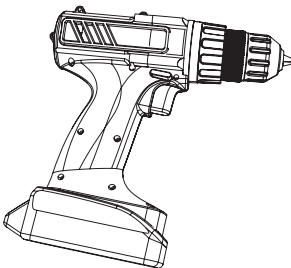
Connector
for End Cap
3-15-1764

Overview



Installation

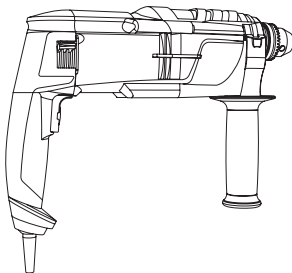
Required Tools



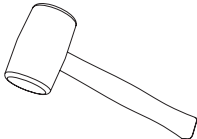
Drill



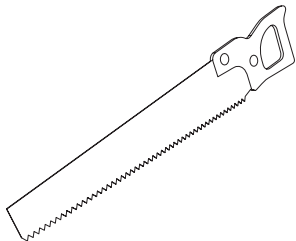
Drill Bits



Hammer Drill



Rubber Mallet

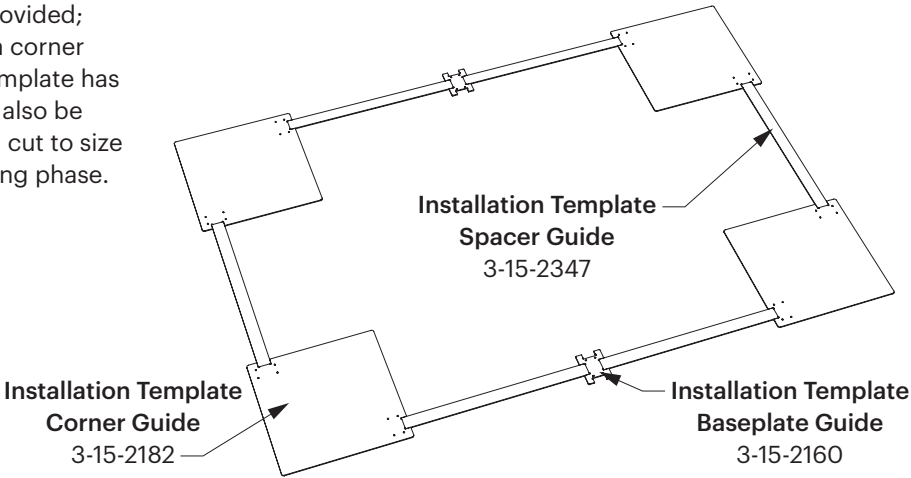


Saw

1 Drill Pilot Holes (×48)

- a** Two standard template parts will be provided; a baseplate template (3-15-2160) and a corner template (3-15-2182). The baseplate template has hole locations for drilling. Spacers will also be provided, unique to this configuration; cut to size based off post dimensions in the quoting phase.

Layout the whole floor plan using the template.



- b** Following the Iltuo Installation Template, drill pilot holes. Use appropriate pilot hole diameter and depth for the type of substrate you are fastening to.

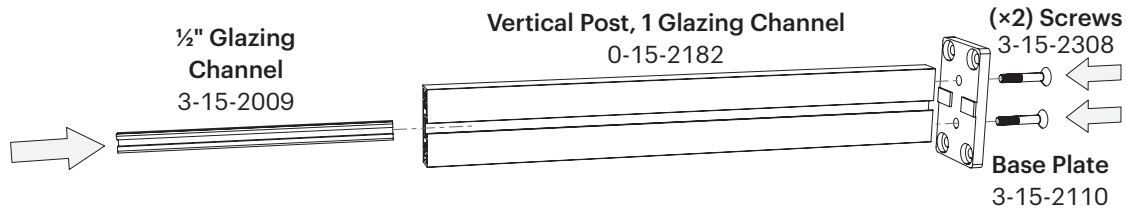
**3form stocks the drill bits required for the concrete and wood pilot holes. If you wish to purchase a drill bit, please contact your 3form sales representative.*

Substrate	Ø	Drill Bit	Depth	Anchors
Concrete	8mm	3-15-2350	min 4.3"	3-15-2309
Wood	3/16"	3-15-2335	min 3.5"	3-15-2310

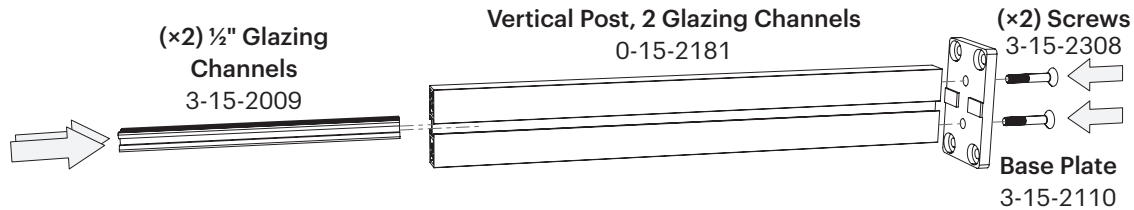
Installation

2 Assemble Vertical Posts (×12)

Assemble Vertical Posts (O-15-2182). (×2)

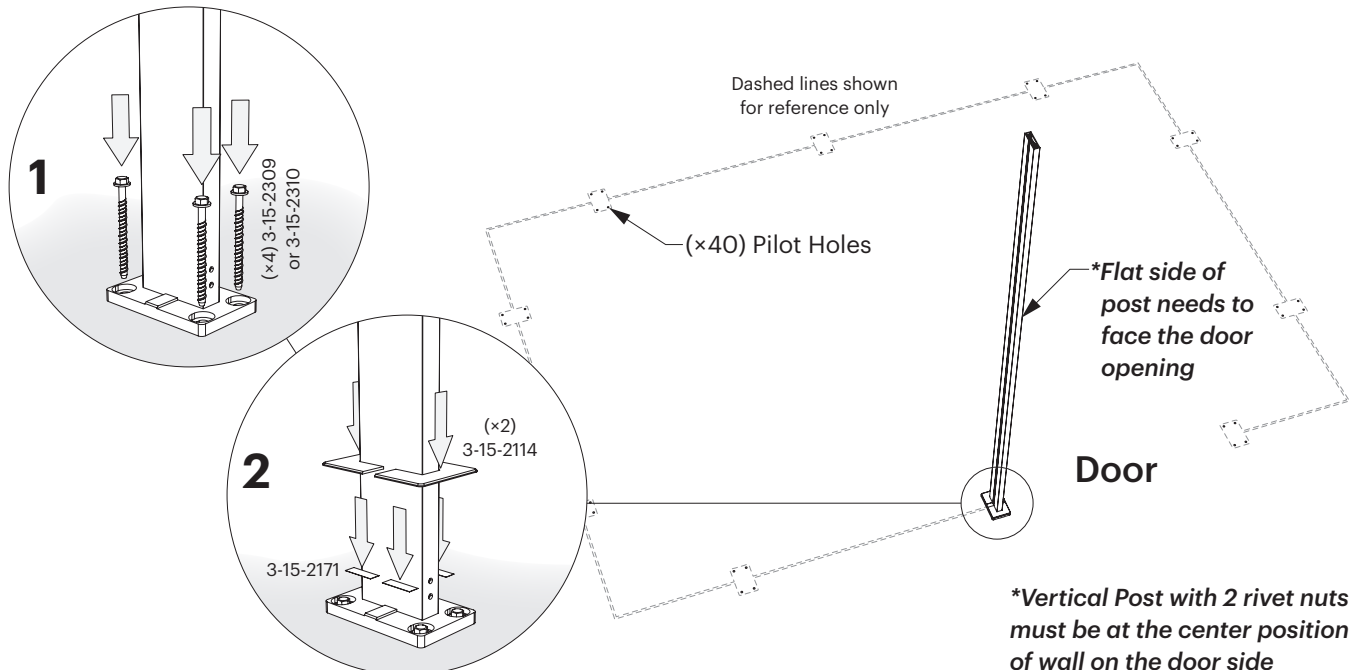


Assemble Vertical Post (O-15-2181). (×10)



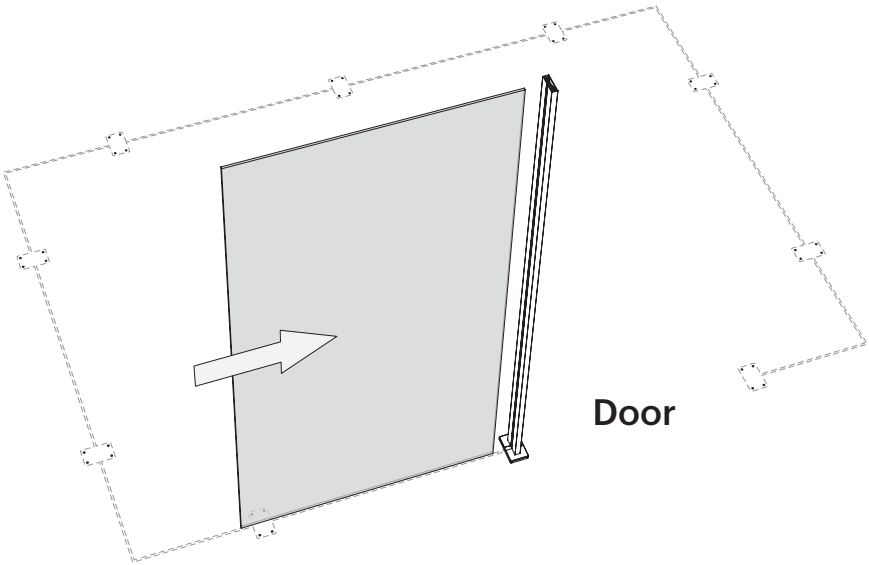
3 Secure Iltuo Vertical Post with 1 Glazing Channel and 2 Rivet Nuts to Floor

Use hammer drill to secure post.

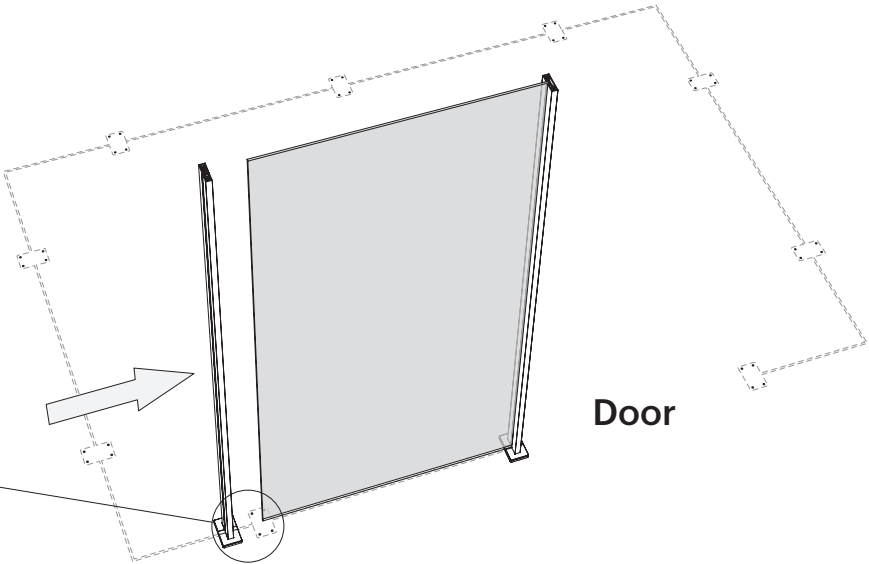
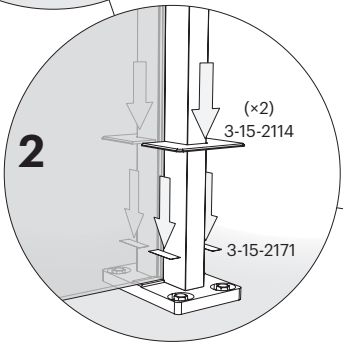
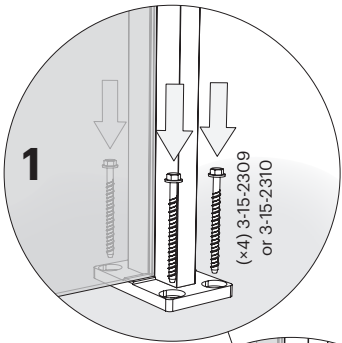


Installation

4 Install First Varia Panel

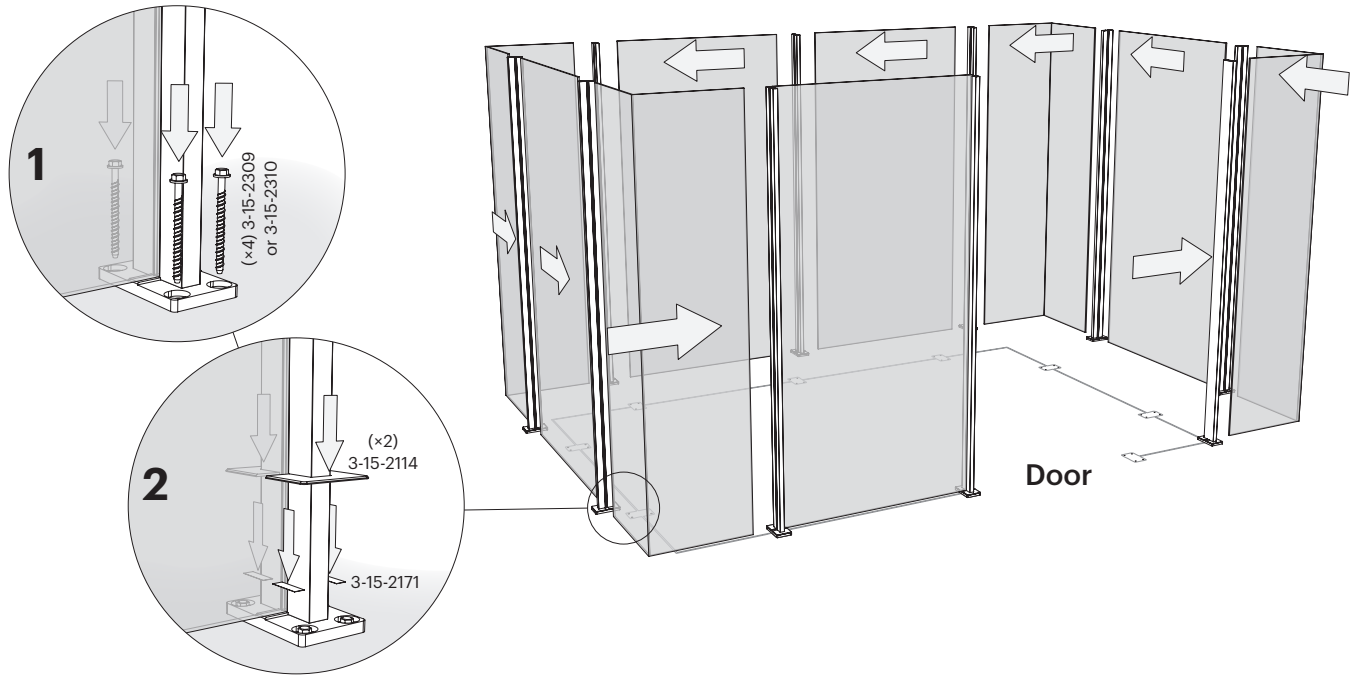


5 Secure Second Vertical Post



Installation

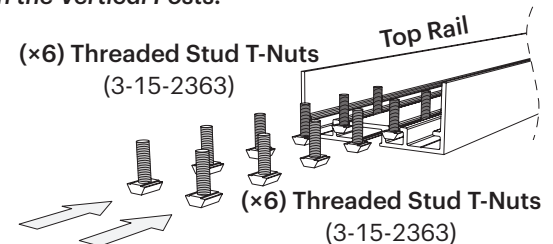
6 Install Remaining Posts and Panels



7 Install Top Rail (×1) Over Door Opening



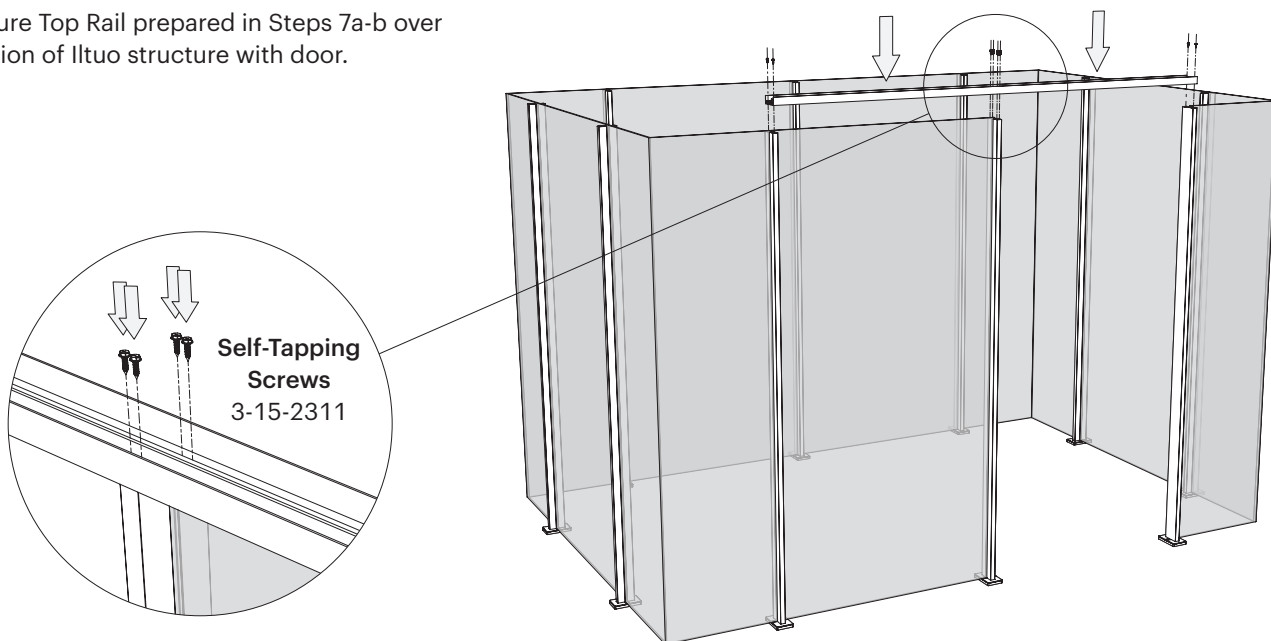
b *Insert all 12 Threaded Stud T-Nuts (3-15-2363) before installing the Top Rail on the Vertical Posts.



Installation

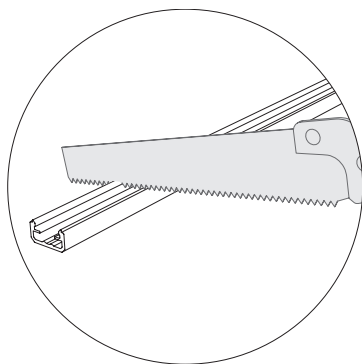
7 Install Top Rail (×1) Over Door Opening cont...

- C** Secure Top Rail prepared in Steps 7a-b over section of Iltuo structure with door.



8 Assemble Top Rail

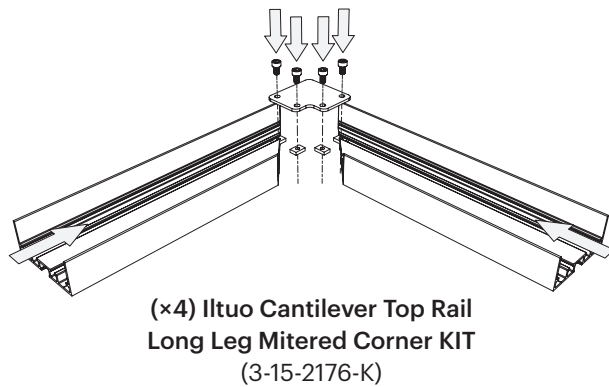
- a** Cut Glazing Channel (0-15-2369) to the length of the Top Rail (0-15-2103).



Installation

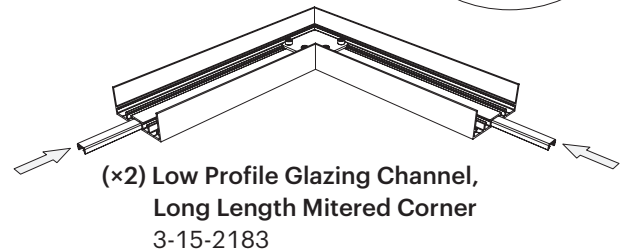
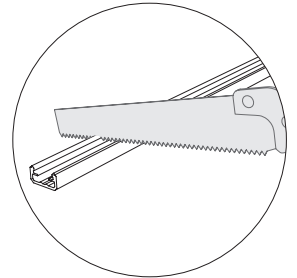
8 Assemble Top Rail cont...

c

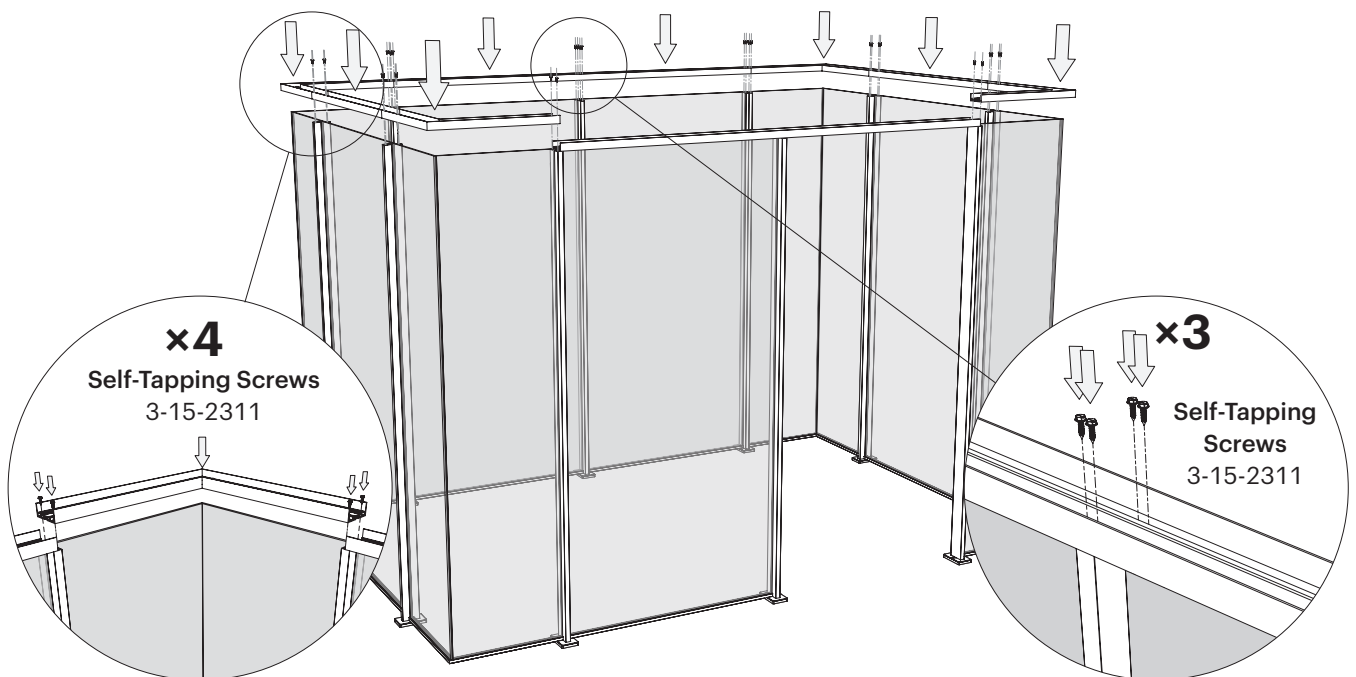


d

Cut Low Profile Glazing Channel (3-15-2183) into (x8) 23" long pieces, then insert into each end.



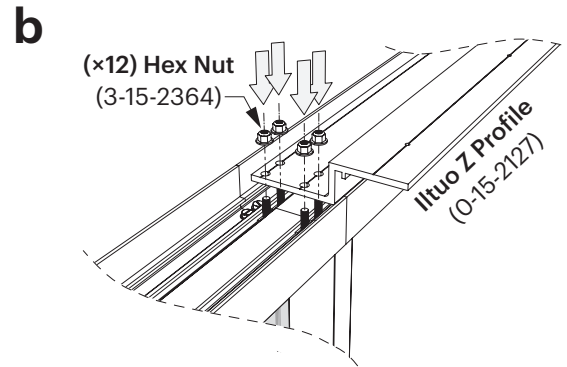
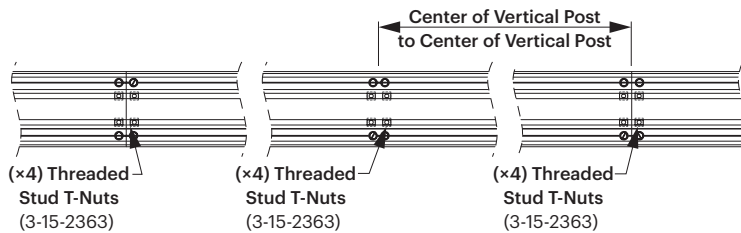
9 Install Remaining Top Rails (x3) and Top Rail Mitered Corners (x4)



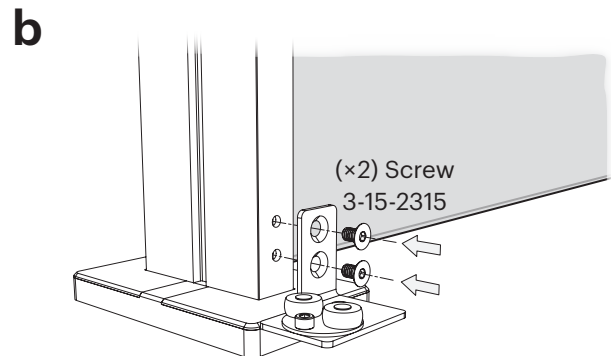
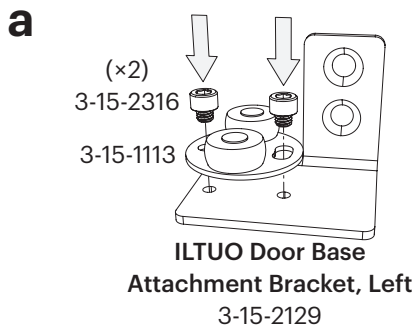
Installation

10 Attach Ultuo Z Profile Door Attachment Extrusion

- a** Use a pointed tool to slide the Threaded Stud T-Nuts along the slots of the Top Rail to position them for the Z Profile.

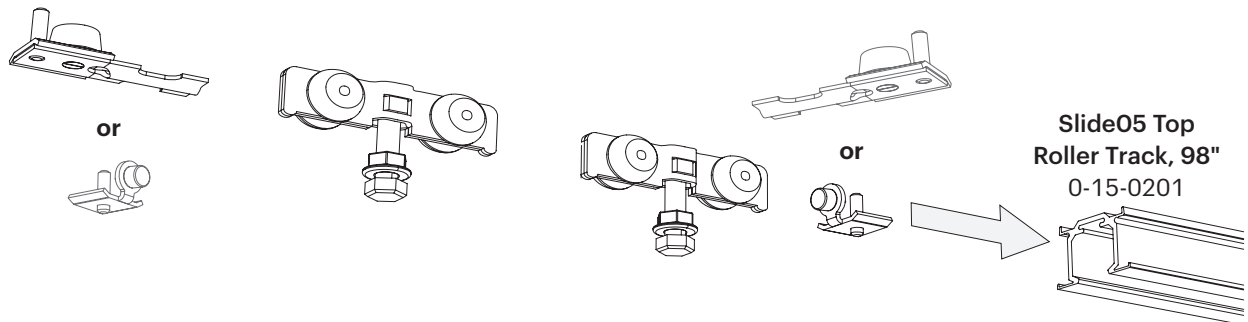


11 Attach Floor Guide



12 Insert Bumpers, Stops and Top Rollers into Slide05 Top Roller Track

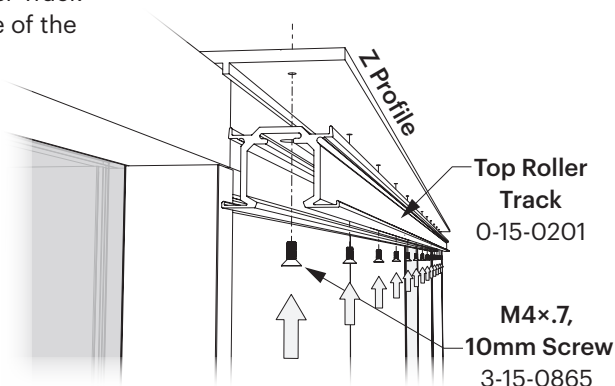
Both rollers should be next to one another in the track, with the bumpers or stops on the outside.



Installation

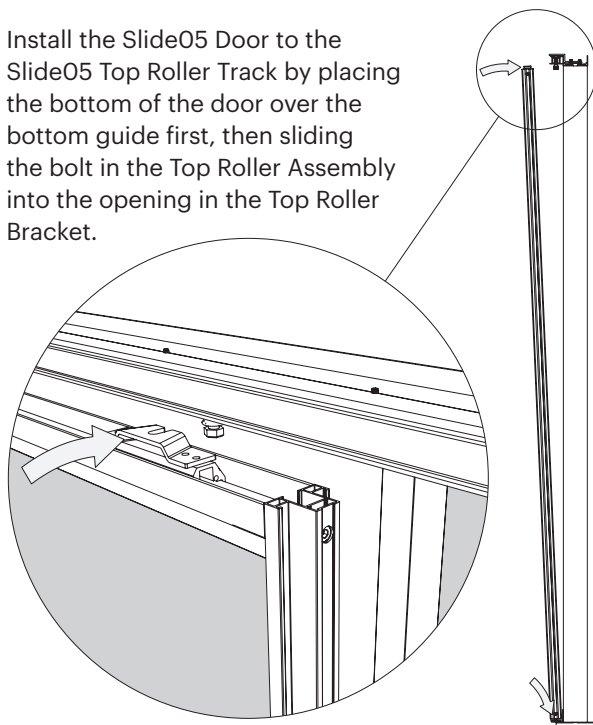
13 Attach Top Track

Attach the Slide05 Top Roller Track (0-15-0201) to the underside of the Iltuo Z Profile Door Attachment Extrusion.

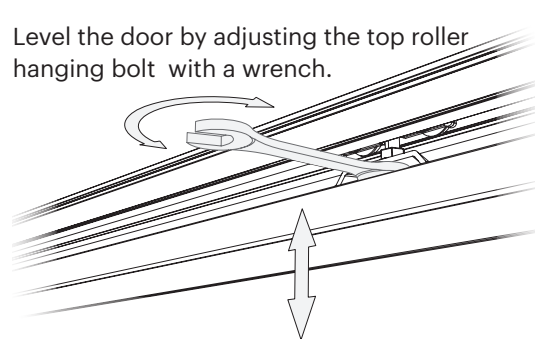


14 Install Slide05 Door

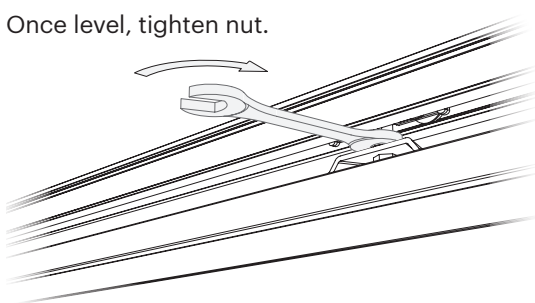
- a** Install the Slide05 Door to the Slide05 Top Roller Track by placing the bottom of the door over the bottom guide first, then sliding the bolt in the Top Roller Assembly into the opening in the Top Roller Bracket.



- b** Level the door by adjusting the top roller hanging bolt with a wrench.



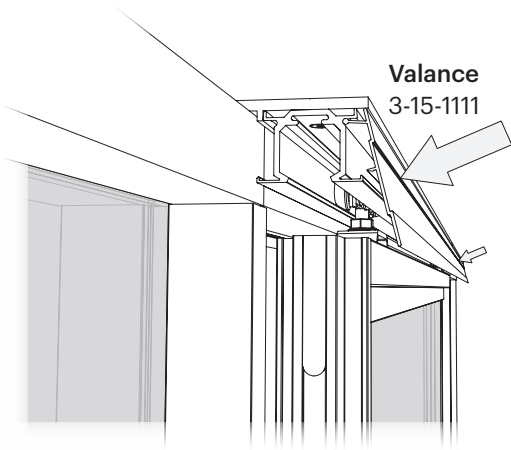
- c** Once level, tighten nut.



**For additional information regarding the Slide 05 Door System, visit 3-form.com/hardware/slide/tech-details.com*

Installation

15 Attach Valance



16 Attach End Caps

